**Job Description**

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| **Job Title:** | Injection Molder Operator (Shift-B) |
| **Reports To:** | Supervisor |
| **Job Type:** | Temp to Hire – Full-Time |
| **Shift:** | **B-Shift Schedule:**  Mon/Tues/Wed 7:45 pm – 7:45 am,  Thursday 7:45pm – 11:45 pm  (Fridays off).  **Training on Shift- A:**  Monday 3:45 pm – 7:45 pm,  Tues/Wed/Thurs 7:45 am – 7:45 pm  (Fridays off). |
| **Hourly Rate:** | Training rate starts at $18.00 per hour and increased with performance improvement |
| **Location:** | Fall River, MA |

**POSITION SUMMARY:**

Injection Molder is responsible for operating and maintaining plastic injection molding machines in an industrial setting. Key responsibilities include running machines, handling materials, resetting equipment alarms, performing reaming and trimming functions, ensuring safety precautions, inspecting production for quality, labeling products, operating a forklift, and performing various other duties as assigned.

The role requires attention to detail, physical abilities (standing, bending, lifting), and the ability to work on slippery surfaces. Additionally, the **Injection Molder must pass a written Molder's test after the training period**.

Note: Safety is a top priority, and the individual must follow proper safety precautions while operating machinery.

**SKILLS:**

1. In an industrial plant, operate and run all plastic injection molding machines (currently 7 machines). Requires standing, bending, lifting. Floors are concrete and need the ability to walk on slippery surfaces.

2. Run correct material and color concentrate on each job.

3. Reset injection molding machine or auxiliary equipment alarms.

4. Perform reaming and trimming functions by hand (using a razor knife) at a rate that keeps pace with machine. Requires excellent eye/hand coordination and hand/wrist dexterity.

5. Put different inserts into wheels using a manual inserter.

6. Use proper safety precautions while operating or working on machinery.

7. Inspect production and be sure the customer receives 100% good product.

Inspection includes color testing by eye.

8. Label all production with employee number.

9. Run Inspection Conveyor.

10. Sort and pack products into boxes.

11. Take runners (plastic waste) and regrind for reuse.

12. Drive a forklift truck.

13. Change a forklift truck propane fuel tank.

14. Make boxes and covers (using air staple gun).

15. Notify (1) an operator and (2) Frank or Ted of problems with a machine, product, or quality in a timely manner.

16. Complete necessary operation and production records as required.

17. Keep work area clean.

18. Perform any other duties that may be assigned.

19. Perform all duties consistent with department and plant operations.

20. Must be able to pass a written Molder’s test, after training period.

**ATTIRE**

* Closed Toe Boots